

# Work Order ID 119732

May-20-14 12:32:08 PM

Ship today

\*119732\*

Page 1

Item ID: D350-636-047

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 5/20/14 Start Qty: 2.00 \*2\*

Cust Item ID:

Required Date: 5/20/14 Req'd Qty: 2.00 \*2\*

Customer:

Reference:

Approvals: Process Plan:  Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-636	J

100	Document Control	0.00							
<b>*100*</b>	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD350-636-047 CHG005								

✓  
DAS  
31  
9-89

MLJ 14-05-20  
2x 14-05-20

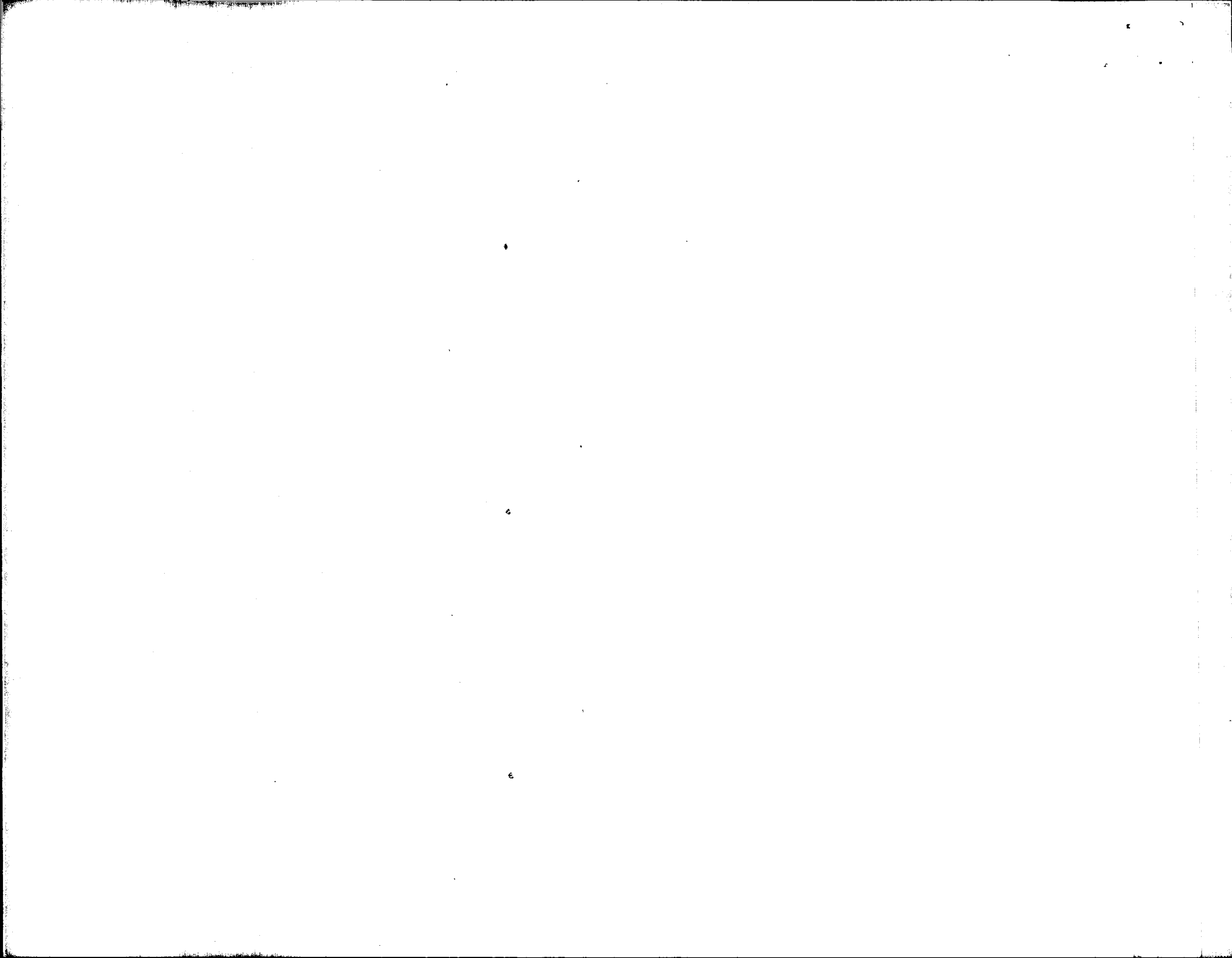
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									

2x 14-05-20  
DAS  
26  
9-89

115	QC4- 100% Inspect kits for completeness	0.00							
<b>*115*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
31  
9-89

2x 14-05-20



# Work Order ID 119732

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\*119732\*

Page 2

Item ID: D350-636-047 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Run-On Landing Wearplates (Fits LH or RH)  
 Start Date: 5/20/14 Start Qty: 2.00 \*2\* Cust Item ID:  
 Required Date: 5/20/14 Req'd Qty: 2.00 \*2\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
*120*	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-047								
	Location: _____								
	PPP Rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
*130*									
QC	Memo	0.00							
Quality Control									

MAY 20 2014 2

06  
9-89

*[Signature]*

ML5

14-05-20

MF  
14-5-20

# Picklist Print

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Work Order ID: 119732

\*119732\*

Parent Item: D350-636-047

\*D350-636-047\*

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 5/20/14

Required Date: 5/20/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC IPP  
Rev:B 11.04.14 ecn11-553 DD verf:EC IPP REV:C AS  
PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD IPP Rev:D 112.04.16  
AS PER ECN 12-542 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4154-041

Manufactured No

110

Each

5.0000

1 2  
\*\*

B112322

DAS  
26  
9-89

2 \*D4154-041\*

Wearplate Assembly

DAS  
31  
9-89

Location

Loc Qty

Loc Code

FP002

5

106716

1

114212

4

AN3C36A

Purchased

No

110

Each

198.0000

4 8  
\*\*

14-5-20

2 \*AN3C36A\*

Bolt

DAS  
31  
9-89

Location

Loc Qty

Loc Code

FG

25

101261

4

122204

11

124827

10

ST514

173

m127769

17

m128398

81

m128773

75

DAS  
26  
9-89

8X



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Work Order ID: 119732

**\*119732\***

Parent Item: D350-636-047

**\*D350-636-047\***

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 5/20/14

Required Date: 5/20/14

Start Qty: 2.00

Required Qty: 2.00

AN3C37A

Purchased

No

110

Each

402.0000

1 2

\*\*

DAS  
26  
9-89

2 **\*AN3C37A\***  
BOLT

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST353

10

M124131

1

M127823

9

ST514

392

M128491

192

M128773

200

2x

AN3C42A

Purchased

No

110

Each

48.0000

1 2

\*\*

DAS  
26  
9-89

2 **\*AN3C42A\***  
Bolt

DAS  
31  
9-89

Location

Loc Qty

Loc Code

FG

5

121103

5

ST353

43

m127300

1

m128491

17

m128830

25

2x

NAS1149C0363R

Purchased

No

110

Each

1,338.000

10 20

\*\*

14-5-20

DAS  
26  
9-89

2 **\*NAS1149C0363R\***  
Washer

DAS  
31  
9-89

Location

Loc Qty

Loc Code

FP001

625

114742

625

Return2014

6

114742

6

ST292

707

122441

107

m128591

600

20x

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Shop Packet Print

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Work Order ID: 119732

**\*119732\***

Parent Item: D350-636-047

**\*D350-636-047\***

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 5/20/14

Required Date: 5/20/14

Start Qty: 2.00

Required Qty: 2.00

MS21043-3

Purchased

No

110

Each

643.0000

5 10

DAS  
26  
9-89

2 **\*MS21043-3\***  
Nut

DAS  
31  
9-89

Location

Loc Qty

Loc Code

FG	80	
103691	80	
ST315	71	
124555	51	
m126741	20	
ST509	492	
m128398	492	

D3873-1

Manufactured

No

110

Each

274.0000

8 16

DAS  
26  
9-89

2 **\*D3873-1\***  
Bushing

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST067	274	
104858	5	
105611	268	
109110	1	

D4171-1

Manufactured

No

110

Each

22.0000

1 2

DAS  
26  
9-89

2 **\*D4171-1\***  
Bushing

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST098	22	
109144	22	

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Work Order ID: 119732

**\*119732\***

Parent Item: D350-636-047

**\*D350-636-047\***

Parent Item Name: Run-On Landing Wearplates (Fits LH or RH)

Start Date: 5/20/14

Required Date: 5/20/14

Start Qty: 2.00

Required Qty: 2.00

D4170-3

Manufactured No

Each

51.0000

**\*D4170-3\***

Bushing

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST098

51

110529

27

99379

24

110

Each

39.0000

AN3C34A

Purchased

No

**\*AN3C34A\***

BOLT

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST352

39

m127044

39

\*\* 4 8

DAS  
26  
9-89

\*\* 1 2

14-5-20

DAS  
26  
9-89

8.0 PARTS LIST  
(D350-636-015/-016/-017/-018/-047 KITS)

DAS  
31  
9-89

14-05-20

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					X	D350-636-047	TRAINING WEARPLATE KIT (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN980C818L	WASHER (OR NAS1149CO832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN980JD816	WASHER (OR NAS1149CO863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN8C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN980C10L	WASHER (OR NAS1149CO332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)

# REFERENCE ONLY

DART AEROSPACE USA, INC.

DAS  
31  
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(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1	1	ID4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT <sup>1</sup>
91B	1	1	1	1	1	AN3C37A	BOLT <sup>2</sup>
91C	1	1	1	1	1	AN3C42A	BOLT <sup>3</sup>
*92	7	7	7	7	8	AN980C10	WASHER (OR NAS1149CO363R) ✓
92A			1	1		AN980C10	WASHER (OR NAS1149CO363R) <sup>3</sup>
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING <sup>3</sup>
*95	1	1	1	1	1	ID4171-1	BUSHING <sup>4</sup>
98					4	ID4170-3	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN980C10	WASHER (OR NAS1149CO363R) ✓
*99	1	1	1	1	1	MS21043-3	NUT

\* PART OF D4168-041/-042/-043/-044

\*\* TO BE SUPPLIED BY CUSTOMER

\*\*\* ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

<sup>1</sup> QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS

<sup>2</sup> HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS

<sup>3</sup> HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

<sup>4</sup> HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

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Revision: J  
Date: 13.03.01